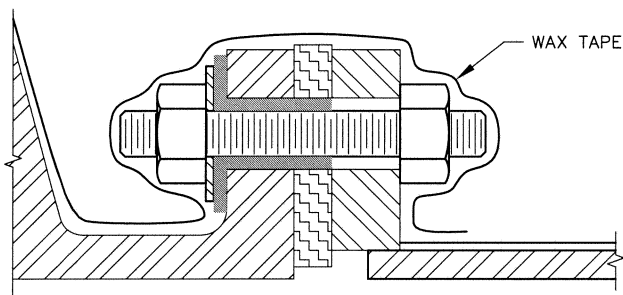


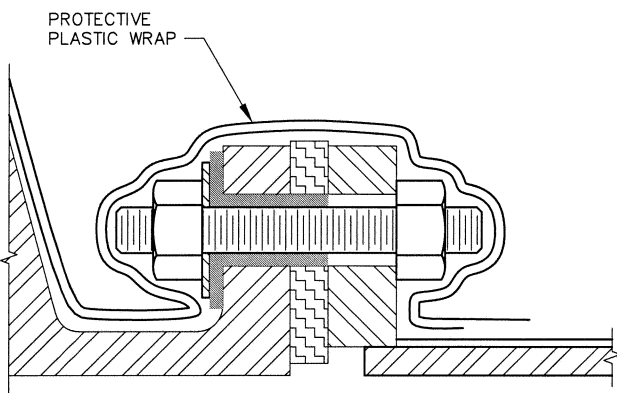
STEP-1

CLEAN TO REMOVE ALL FOREIGN MATTER AND EXCESS MOISTURE. ACHIEVE SSPC-SP2. APPLY 3 MILS OF PRIMER TO FLANGED JOINT AND VALVE.



STEP-2

CUT, FIT, FORM AND WRAP WAX TAPE AROUND FLANGED JOINT AND VALVE TO PROVIDE MINIMUM THICKNESS OF 70 MILS. OVERLAPS SHALL BE 1-INCH MINIMUM. OVERLAP ON PIPE COATING SHALL BE 2-INCH MINIMUM.



STEP-3

CIRCUMFERENTIALLY INSTALL PROTECTIVE PLASTIC WRAP 1.5 MILS MINIMUM THICKNESS OVER WAX TAPE. OVERLAPS SHALL BE 1-INCH MINIMUM.

NOTES:

1. FOR GATE VALVES, INSTALL TAPE SYSTEM UP TO VALVE STEM. FOR BUTTERFLY VALVES, INSTALL TAPE SYSTEM ON ACTUATOR TO MANHOLE PENETRATION.
2. INSULATED VALVE FLANGE CONNECTION SHOWN. DETAIL APPLIES TO ANY FLANGE CONNECTION.



**FIELD INSTALLATION WAX TAPE
(FLANGED CONNECTION)**

Scale: <u> NONE </u>	Date: <u> May 2018 </u>
Drawn: <u> RLB </u>	Ck: <u> K ROSS </u>
Approved: <u> Stephen C. Reem </u>	Dr. <u> 127 </u> No. <u> 35 </u>